

## FCI 70-2 SEAT LEAKAGE

Class II = .5% Valve Rated Capacity Differential of 45 to 60 psi  
Test Medium Water

Class III = .1% Valve Rated Capacity Differential of 45 to 60 psi  
Test Medium Water

Class IV = .01% Valve Rated Capacity Differential of 45 to 60 psi  
Test Medium Water

Class V =  $5 \times 10^{-4}$  ml / min of water / in. seat diameter / psi DP  
Tested @ Rated Differential  
Test Medium Water

Class VI = 1"	.15 ml/min.	1 bubble/min.
1.5"	.30 ml/min.	2 bubble/min.
2"	.45 ml/min.	3 bubble/min.
2.5"	.60 ml/min.	4 bubble/min.
3"	.90 ml/min.	6 bubble/min.
4"	1.7 ml/min.	11 bubble/min.
6"	4 ml/min.	27 bubble/min.
8"	6.75 ml.min.	45 bubble/min.

Differential of 50 psi  
Test Medium Air or Nitrogen

Leslie  
"ZERO" Less than one drop per minute, Tested @ Rated Differential  
Test Medium Water

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