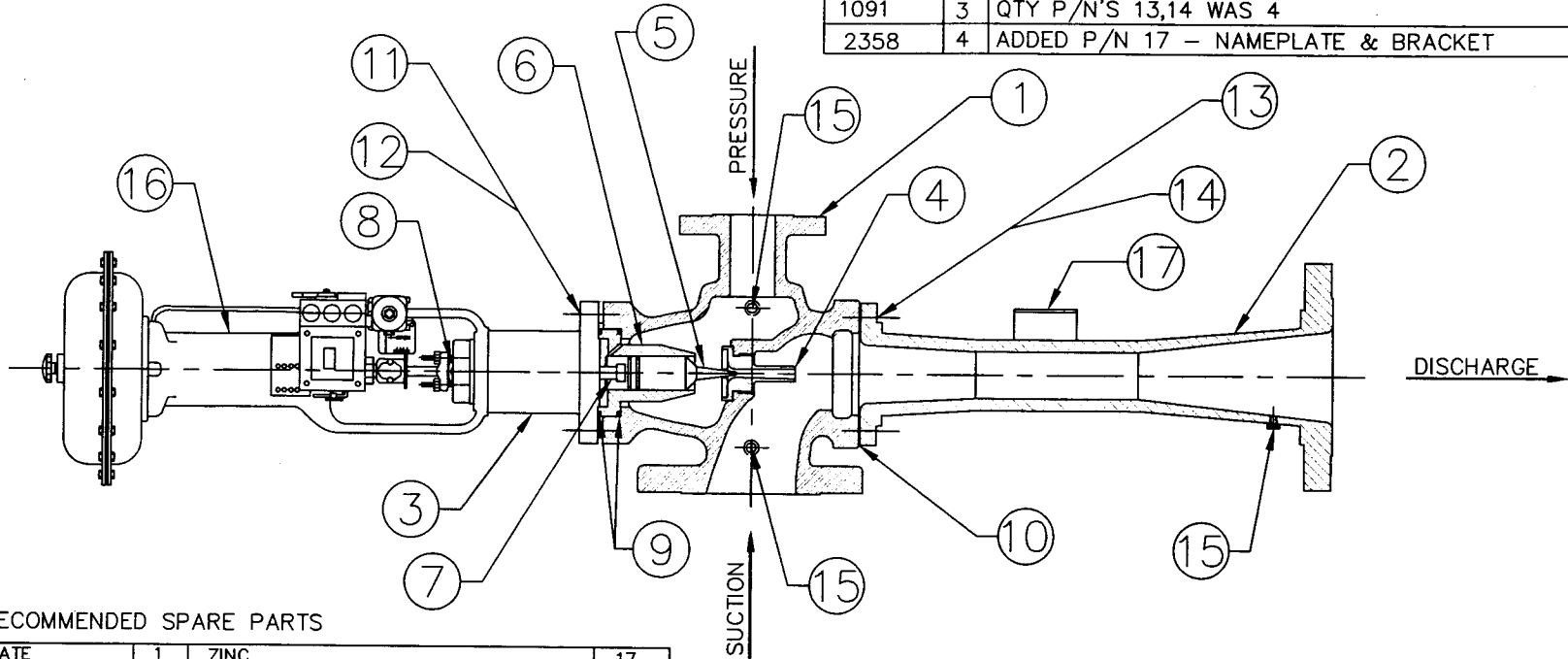


REVISIONS			FILE NUMBER
ECN NO.	REV	DESCRIPTION	90G-X079J
			DATE DR. BY APPD
	1	PT. NO'S. 12 & 14 WERE CL2A, PT. NO. 13 WAS GR1117	10/23/90
	2	ADDED POSITIONER TO ACTUATOR VIEW	4/16/93 S.E.N
1091	3	QTY P/N'S 13,14 WAS 4	9/5/95 RDV
2358	4	ADDED P/N 17 - NAMEPLATE & BRACKET	6/25/03 RDV



* RECOMMENDED SPARE PARTS

NAMEPLATE	1	ZINC	17
FISHER ACTUATOR	1	TYPE-667	16
PIPE PLUGS	3		15
HVY HEX NUTS	8	STL A194 GR4	14
STUDS	8	STL A193 GRB16	13
HVY HEX NUTS	8	STL A194 GR4	12
STUDS	8	ALLOY STL. A193 GRB16	11
GASKET	1	GRAFOIL	10*
GASKET	2	FLEXITALLIC-SST/GRAFOIL	9*
S.B. PACKING KIT	1		8*
SPINDLE ROD	1	SST A276 TP.304	7
SPINDLE GUIDE	1	STL A108 GR1117	6
SPINDLE	1	SST A-582 TYPE 416	5*
NOZZLE	1	SST A276 TP.304	4*
STUFFING BOX	1	STL A108 GR1018	3
TAIL	1		2
BODY	1		1
DESCRIPTION	NO. REQ'D	MATERIAL	PT. NO.

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UNLESS OTHERWISE NOTED: DIMENSIONS ARE IN INCHES BOLT HOLES STRADDLE ϕ 'S		DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED FOR A SPECIFIC ORDER	
FIG NO. 426 S. O. B. M. MADE FROM FILMED		SCHUTTE AND KOERTING BENSLEM, PA. 19020 ASSEMBLY DRAWING FOR 3" & 4" AUTOMATIC THERMOCOMPRESSOR W/ FISHER ACTUATOR	
DR. TMS DATE 1-1-90 CHKD. MCV DATE 6/25/02 APP'D. SEN DATE 6/25/02		REDRAWN ON CAD RDV 5/18/90	
APP'D _____ DATE _____		SIZE C SCALE N.T.S.	CODE IDENT NO. _____ DRAWING NO. 90G-X079J 4 REV. _____ SHEET 1 OF 1